	Preface by Günter Mosen, President of BAG:WfbM	6
I	<b>Definitions</b> 'Arbeit' and 'Work' – A Short Etymological History Glossary	10 18
П	Workshop History The German Workshops for Adapted Work	36
ш	Workshop Work	
	Adapted Work and Gainful Employment	64
	Adapted Work – Sense and Purpose	88
IV	Workshop Organisation	
	Structure and Organization of Vocational Training	106
	Anything Goes – Training and Work are Possible	116
	Workshops' most Precious Resources: The Specialised Staff	122
v	Transition to the Open Labour Market	
	Transition to the General Labour Market	142
VI	Workshops in Europe	
	Courage for the Future	150
VII	Annex	
	You Think it is Impossible	166
	Internet Activities	174
	Imprint	178